

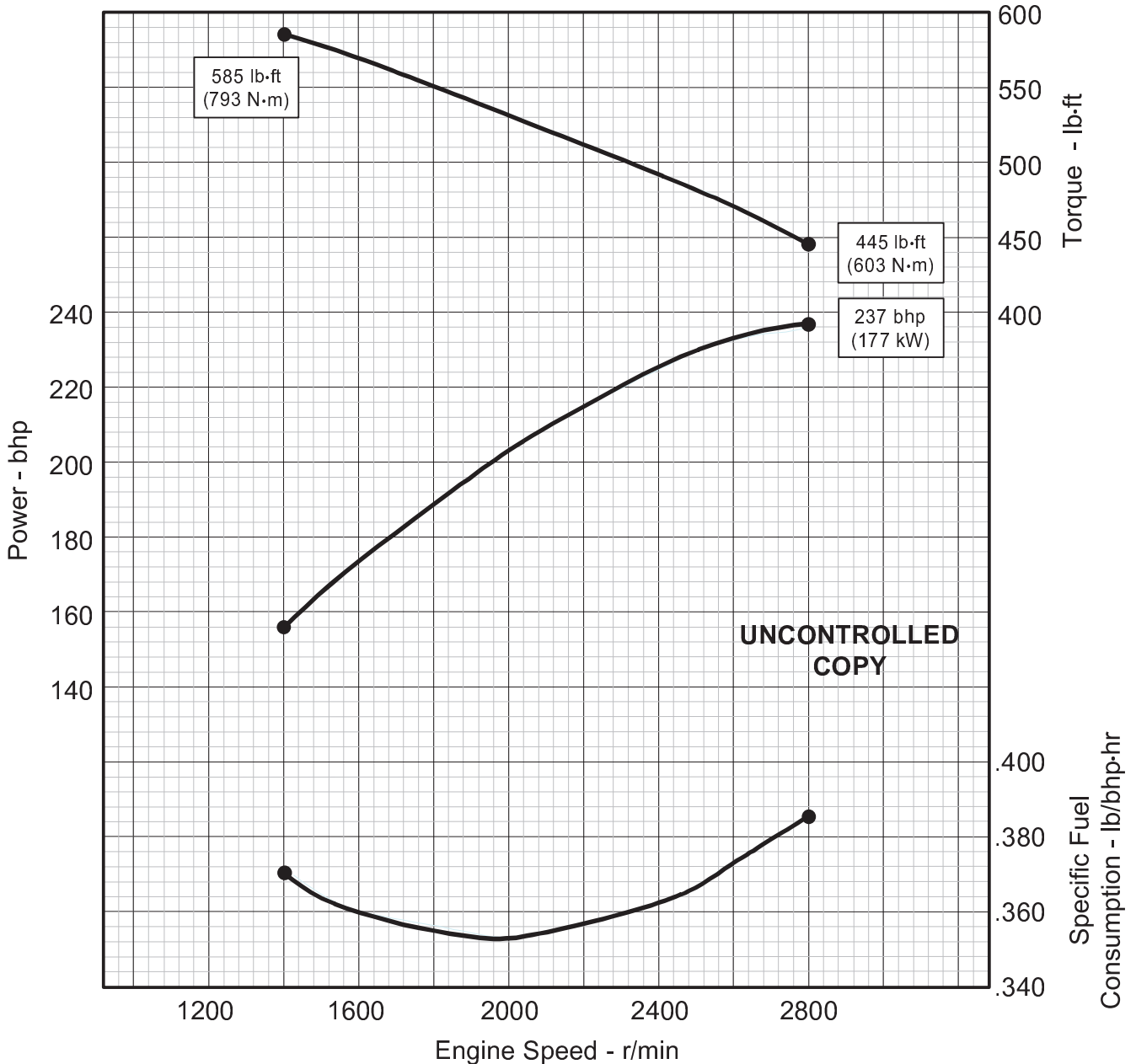


## Industrial Power

**Model:** 6V-53TA

**Rating:** 237 bhp @ 2800 r/min  
585 lb·ft @ 1400 r/min

**Certification:**  
1996-98 Nonroad



Power output guaranteed within 5% SAE J1995 conditions: 77°F (25°C) air inlet temperature; 29.31 in. Hg (99kPa) dry barometer; 100°F (38°C) fuel inlet temperature; .853 specific gravity at 60°F. Air intake restriction: 10 in. H <sub>2</sub> O (2.5 kPa) Exhaust Back Pressure: 15 in. H <sub>2</sub> O (3.7 kPa)	Conversion Factors: Power: kW = bhp x 0.746	<b>Turbo:</b> TV6302 (1.05 A/R)  <b>Injector:</b> 6405
	Fuel: kg/kW · hr = lb/bhp · hr x 0.608  Torque: N · m = lb · ft x 1.356	

Certified by: *TJ MOORE*

**Curve No.** E4-5063-32-9  
**Rev. / Date:** 7 / 9-15-98  
**Sheet No.** 1 of 2

### Performance Curve

# CONSTRUCTION AND INDUSTRIAL SPECIFICATION SHEET

## General Data

Model	5063-5433
Number of Cylinders	6
Bore and Stroke – in. x in. (mm x 114)	3.875 x 4.50 (98 x 114)
Displacement – in. <sup>3</sup> (L)	318 (5.22)
Compression Ratio	18.0:1
Piston Speed – ft/min (m/min)	2100 (640)
Exhaust Valves Per Cylinder	4
Combustion System	DIRECT INJECTION
Engine Type	66.7 DEG VEE-2 CYCLE
Aspiration	TURBOCHARGED

## Configuration

Injection Device	MUI
Turbocharger	TV6302 (1.05 A/R)
Blower Type	Mini Bypass
Blower Drive Ratio	2.49:1
Charge Air Cooling	JWAC
Low Idle Speed – r/min	550
High Idle Speed – r/min	3050
Engine Crankcase Vent System	OPEN

## Physical Data

Size:	
Length – in. (mm)	38.2 (971)
Width – in. (mm)	36.48 (927)
Height – in. (mm)	41.64 (1058)
Weight, dry – lb (kg)	1695 (769)
Weight, wet – lb (kg)	1753 (795)
Center of Gravity Distance:	
From R.F.O.B. (x axis) – in. (mm)	8.3 (211)
Above Crankshaft (y axis) – in. (mm)	6.8 (173)
Right of Crankshaft (z axis) – in. (mm)	0.4 (10.2)
Installation Drawing	Not Available

## Mechanical Data

Thrust Bearing Load Limit, Continuous – lb (N)	300 (1334)
Thrust Bearing Load Limit, Intermittent – lb (N)	900 (4003)
Maximum Static Bending Moment at Rear	
Face of Block – lb-ft (N-m)	0
Maximum Weight on Crankshaft – lb (kg)	Not Available
Additional Mechanical Data	E4-5000-32-1

## Fuel System

Fuel Injector	6405
Injection Timing Height – in.	1.497
Fuel Consumption – lb/hr (kg/hr)	91.4 (41.5)
Fuel Consumption – gal/hr (L/hr)	13.1 (49.5)
Fuel Spill – lb/hr (kg/hr)	349.5 (158.5)
Fuel Spill – gal/hr (L/hr)	50.0 (189.3)
Total Fuel Flow – lb/hr (kg/hr)	440.9 (200.0)
Total Fuel Flow – gal/hr (L/hr)	63.1 (238.8)
Maximum Fuel Inlet Temperature – °F (°C)	140 (60)
Maximum Fuel Pump Suction:	
Clean System – in. Hg (kPa)	6 (20.3)
Dirty System – in. Hg (kPa)	12 (41)
Fuel Filter Size, Primary – microns	30
Fuel Filter Size, Secondary – microns	12
Smoke Control Device	Modulator @ 0.430

## Lubrication System

Oil Pressure at Rated Speed – lb/in. <sup>2</sup> (kPa)	65 (448)
Oil Pressure at Low Idle – lb/in. <sup>2</sup> (kPa)	5 (34)
In Pan Oil Temperature – °F (°C)	200 – 250 (93 – 121)
Oil Flow – gal/min (L/min)	24 (91)
Oil Pan Capacity: > 24 Hour Operation	
High Limit – qt (L)	14 (13.2)
Low Limit – qt (L)	10 (9.5)
Total Engine Oil Capacity with Filters – qt (L)	16 (15.1)
Engine Angularity Limits, Front Up – degrees	15
Engine Angularity Limits, Front Down – degrees	15
Engine Angularity Limits, Side Tilt – degrees	5

## Electrical System

Recommended Battery Capacity (CCA @ 0°F):	
12 Volt System, Above 32°	625
12 Volt System, Below 32°	625
24 Volt System, Above 32°	625
24 Volt System, Below 32°	625
Maximum Resistance of Starting Circuit:	
12 Volt System – ohms	0.0012
24 Volt System – ohms	0.002

## Cooling System

Engine Heat Rejection – Btu/min (kW)	8520 (149.8)
Engine Radiated Heat – Btu/min (kW)	840 (14.8)
Coolant Flow – gal/min (L/min)	85 (372)
Minimum Coolant Flow – gal/min	77 (290)
Thermostat:	Full Blocking
Start to Open – °F (°C)	177 (81)
Fully Open – °F (°C)	197 (92)
Minimum Water Pump Inlet Pressure:	
Rapid Warmup Radiator – in. Hg (kPa)	POSITIVE
Conventional Radiator – in. Hg (kPa)	-3 (-21)
Engine Coolant Capacity – qt (L)	14 (13.2)
Minimum Pressure Cap – lb/in. <sup>2</sup> (kPa)	7 (48.3)
Maximum Coolant Pressure	
(Exclusive of Pressure Cap – lb/in. <sup>2</sup> (kPa))	20 (137.9)
Maximum Top Tank Temperature – °F (°C)	210 (99)
Minimum Top Tank Temperature – °F (°C)	170 (77)
Minimum Coolant Fill Rate – gal/min (L/min)	3.0 (11.4)
Air Handling Capacity – ft <sup>3</sup> /min (m <sup>3</sup> /min)	0.4 (0.011)
Minimum Drawdown Requirement – qt (L)	4.0 (3.8)
Deaeration Time – minutes	30

## Air System

Maximum Temperature Rise	
(Ambient Air to Engine Inlet) – °F (°C)	30 (16.7)
Maximum Air Intake Restriction:	
Clean Air Cleaner – in. H <sub>2</sub> O (kPa)	12 (3.0)
Dirty Air Cleaner – in. H <sub>2</sub> O (kPa)	20 (5.0)
Engine Air Flow – ft <sup>3</sup> /min (m <sup>3</sup> /min)	875 (24.8)
Engine Air Box/Manifold Pressure – in. Hg (kPa)	45.0 (152)
Recommended Intake Pipe Outer Diameter:	
Single – in. (mm)	4.0 (102)
Dual – in. (mm)	Not Applicable
Maximum Crankcase Pressure – in. H <sub>2</sub> O (kPa)	3.0 (0.75)

## Exhaust System

Exhaust Flow – ft <sup>3</sup> /min (m <sup>3</sup> /min)	1820 (51.5)
Exhaust Temperature – °F (°C)	640 (336)
Maximum Back Pressure – in. Hg (kPa)	1.9 (6.4)
Recommended Exhaust Pipe Diameter:	
Single – in. (mm)	5.0 (127)
Dual – in. (mm)	Not Applicable

## Performance Data

BMEP – lb/in. <sup>2</sup> (kPa)	105.3 (726)
Friction Power:	
Rated Speed – fhp (kW)	70 (52)
Peak Torque Speed – fhp (kW)	24 (18)
Altitude Capability – ft (m)	10000 (3050)
Torque Available at 800 r/min – lb-ft (N-m)	295 (400)

Engine Speed r/min	Rated Power bhp (kW)	Rated Torque lb-ft (N-m)	Rated BSFC lb/bhp-hr (g/kW-hr)
2800	237 (177)	445 (603)	0.386 (235)
2600	234 (174)	472 (640)	0.373 (227)
2400	225 (168)	492 (668)	0.362 (220)
2200	215 (160)	513 (696)	0.356 (216)
2000	203 (151)	533 (723)	0.352 (214)
1800	189 (141)	551 (748)	0.355 (216)
1600	174 (129)	570 (772)	0.359 (218)
1400	156 (116)	585 (793)	0.370 (225)

## Emissions Data

Certification	1996 Non Road
Smoke, Rated Speed – Bosch Number	1.8
Smoke, Peak Torque Speed – Bosch Number	1.6
Noise – dB(A) @ 1	97
Additional Noise Data	Not Available

	2800 r/min g/hr	8 Mode Cycle g/bhp-hr
NO <sub>x</sub>	1340	6.32
CO	268	1.30
HC	152	0.784
Particulates	85	0.298

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All values are at rated speed and power at SAE J1995 with standard engine hardware, unless otherwise noted.

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