

DETROIT DIESEL

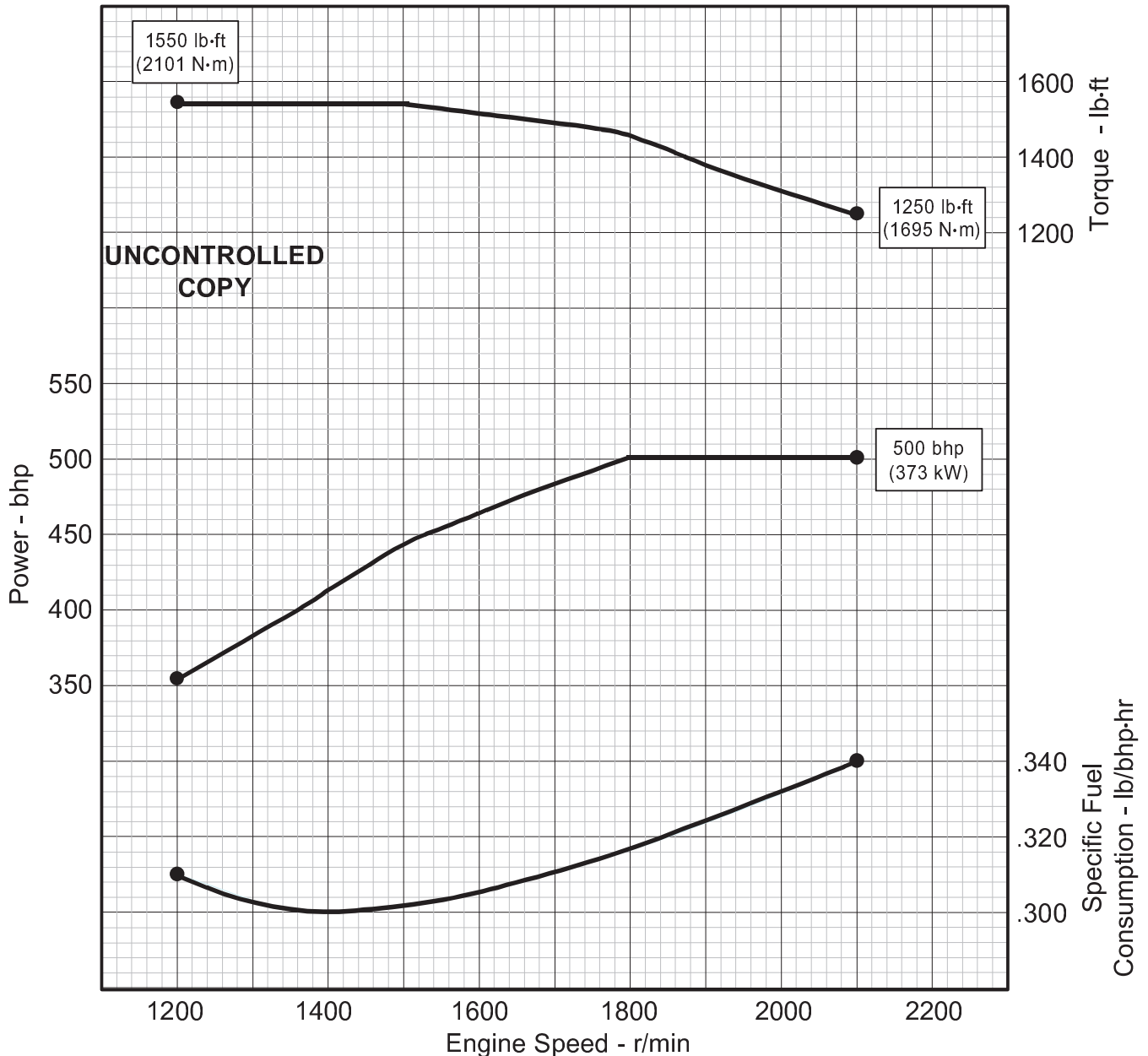
Industrial Power



Model: Series 60®

Rating: 500 bhp @ 2100 r/min
1550 lb·ft @ 1200 r/min

Certification:
1996-98 Nonroad



Power output guaranteed within 5% at SAE J1995 conditions: 77°F (25°C) air inlet temperature; 29.31 in. Hg (99kPa) dry barometer; 100°F (38°F) fuel inlet temperature; .653 specific gravity at 60°F (15°C) Charge air cooler system pressure drop: 16 in. H ₂ O (4 kPa) Charge air cooler system temperature out: 97°F (36°C) Air intake restriction: 10 in. H ₂ O (2.5 kPa) Exhaust Back Pressure: 15 in. H ₂ O (3.7 kPa)	Conversion Factors: Power: kW = bhp x 0.746 Fuel: kg/kW · hr = lb/bhp · hr x 0.608 Torque: N · m = lb · ft x 1.356	Turbo: TMF55 (1.34 A/R) Injector: 5235695
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Certified by: *Paul Amore*

Curve No. E4-6063-32-85
Rev. / Date: 2 / 1-30-98
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Performance Curve

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CONSTRUCTION AND INDUSTRIAL SPECIFICATION SHEET

General Data

Model	6063-TK33
Number of Cylinders	6
Bore and Stroke – in. x in. (mm x mm)	5.12 x 6.30 (130 x 160)
Displacement – in. ³ (L)	778 (12.7L)
Compression Ratio	15.0:1
Piston Speed – ft/min (m/min)	2205 (672)
Intake Valves Per Cylinder	2
Exhaust Valves Per Cylinder	2
Combustion System	Direct Injection
Engine Type	Inline 4 Cycle
Aspiration	Turbocharged

Configuration

Injection Device	EUI
Turbocharger	TMF55 (1.34A/R)
Charge Air Cooling	Air to Air
Low Idle Speed – r/min	600
High Idle Speed – r/min	2225
Engine Crankcase Vent System	Open

Physical Data

Size:	
Length – in. (mm)	57.2 (1453)
Width – in. (mm)	35.0 (889)
Height – in. (mm)	54.2 (1377)
Weight, Dry – lb (kg)	2570 (1166)
Weight, Wet – lb (kg)	2692 (1221)
Center of Gravity Distance:	
From R.F.O.B. (x axis) – in. (mm)	22.3 (566)
Above Crankshaft (y axis) – in. (mm)	8.6 (218)
Right of Crankshaft (z axis) – in. (mm)	-1.4 (-35.6)
Installation Drawing	23515495 Ref.

Mechanical Data

Thrust Bearing Load Limit, Continuous – lb (N)	900 (4000)
Thrust Bearing Load Limit, Intermittent – lb (N)	1800 (8000)
Maximum Static Bending Moment at Rear	
Face of Block – lb-ft (N-m)	1000 (1356)
Additional Mechanical Data	E4-6060-32-1

Fuel System

Fuel Injector	5235695
Injection Timing Height – mm	78.8
Certification Code	5011
Fuel Consumption – lb/hr (kg/hr)	170.0 (77.1)
Fuel Consumption – gal/hr (L/hr)	24.3 (92.0)
Fuel Spill – lb/hr (kg/hr)	449 (204)
Fuel Spill – gal/hr (L/hr)	64.3 (243)
Total Fuel Flow – lb/hr (kg/hr)	619 (281)
Total Fuel Flow – gal/hr (L/hr)	88.6 (335)
Maximum Fuel Inlet Temperature – °F (°C)	140 (60)
Maximum Fuel Pump Suction:	
Clean System – in. Hg (kPa)	6 (20.3)
Dirty System – in. Hg (kPa)	12 (41)
Fuel Filter Size, Primary – microns	25
Fuel Filter Size, Secondary – microns	8
Fuel Spill Restrictive Fitting – in. (mm)	0.08 (2.03)

Lubrication System

Oil Pressure at Rated Speed – lb/in. ² (kPa)	50 (345)
Oil Pressure at Low Idle – lb/in. ² (kPa)	12 (83)
In Pan Oil Temperature – °F (°C)	235 (113)
Oil Flow – gal/min (L/min)	36 (136)
Oil Pan Capacity, High Limit	32 (30)
Oil Pan Capacity, Low Limit	26 (25)
Total Engine Oil Capacity with Filters – qt (L)	38 (36)
Oil Filter, Two Full Flow – microns	30
Engine Angularity Limits, Front Up – Degrees	27
Engine Angularity Limits, Front Down – Degrees	27
Engine Angularity Limits, Side Tilt – Degrees	21

Electrical System

Recommended Battery Capacity (CCA @ 0°F):	
12 Volt System	1875
24 Volt System	950
Maximum Resistance of Starting Circuit:	
12 Volt System – ohms	0.0012
24 Volt System – ohms	0.002

Cooling System

Engine Heat Rejection to Coolant:	
Rated Speed – Btu/min (kW)	8395 (148)
Peak Torque Speed (1200 r/min) – Btu/min (kW)	6375 (112)
Charge Air Cooler Heat Rejection:	
Rated Speed – Btu/min (kW)	5690 (100)
Peak Torque Speed (1200 r/min) – Btu/min (kW)	2197 (38.6)
Engine Radiated Heat:	
Rated Speed – Btu/min (kW)	3090 (54.3)
Peak Torque Speed (1200 r/min) – Btu/min (kW)	2095 (36.8)
Coolant Flow:	
Rated Speed – gal/min (L/min)	113 (428)
Peak Torque Speed (1200 r/min) – gal/min (L/min)	63 (238)
Thermostat:	
Start to Open	190 (86)
Fully Open	205 (96)
Minimum Water Pump Inlet Pressure – lb/in. ² (kPa):	0 (0)
Engine Coolant Capacity – qt (L)	24 (23)
Minimum Pressure Cap – lb/in. ² (kPa)	7 (48.3)
Maximum Coolant Pressure	
(Exclusive of Pressure Cap) – lb/in. ² (kPa)	17 (117)
Maximum Top Tank Temperature – °F (°C)	210 (99)
Minimum Top Tank Temperature – °F (°C)	160 (71)
Minimum Coolant Fill Rate – gal/min (L/min)	3 (11.4)
Cooling Index (110 °F Ambient w/H ₂ O @ Sea Level):	
Max Air to Water Diff. @ Rated Speed – °F (°C)	100 (56)
Max Air to Water Diff. @ 1200-1500 r/min – °F (°C)	110 (61)
Deaeration, Air Injection Capacity – ft ³ /min (m ³ /min)	0.6 (0.017)
Minimum Drawdown Requirement – qt (L)	4 (3.8)

Air System

Maximum Ambient to Turbo Compressor Inlet	
Temperature Rise – °F (°C)	30 (16.7)
Maximum Air Intake Restriction:	
Clean Air Cleaner – in. H ₂ O (kPa)	12 (3)
Dirty Air Cleaner – in. H ₂ O (kPa)	20 (5)
Engine Air Flow: Rated Speed – ft ³ /min (m ³ /min)	1210 (34.3)
Peak Torque Speed – ft ³ /min (m ³ /min)	630 (17.8)
Manifold Pressure – in. Hg (kPa)	60.0 (203)
Recommended Intake Pipe Diameter – in. (mm)	5 (127)
Maximum Charge Air Cooler System Total	
Pressure Drop – in. Hg (kPa)	47.4 (13.5)
Maximum Intake Manifold Temp. – °F (°C)	150 (66)
Maximum Crankcase Pressure – in. H ₂ O (kPa)	3.0 (0.75)

Exhaust System

Exhaust Flow: Rated Speed – ft ³ /min (m ³ /min)	2760 (78.2)
Peak Torque Speed – ft ³ /min (m ³ /min)	1630 (46.2)
Exhaust Temperature Rated Speed – °F (°C)	780 (416)
Peak Torque Speed – °F (°C)	810 (432)
Maximum Back Pressure – in. Hg (kPa)	3.0 (10.1)
Recommended Exhaust Pipe Diameter:	
Single – in. (mm)	5 (127)
Dual – in. (mm)	4 (102)

Performance Data

BMEP – lb/in. ² (kPa)	242 (1669)
Friction Power: Rated Speed – fhp (kW)	77 (57)
Peak Torque Speed – fhp (kW)	28 (21)
Altitude Capability – ft (m)	12000 (3660)
Torque Available at 800 r/min – lb-ft (N-m)	867 (1175)

Engine Speed r/min	Rated Power bhp (kW)	Rated Torque lb-ft (N-m)	Rated BSFC lb/bhp-hr (g/kW-hr)
2100	500 (373)	1250 (1695)	0.340 (207)
1950	500 (373)	1347 (1826)	0.328 (200)
1800	500 (373)	1459 (1978)	0.317 (193)
1650	473 (353)	1504 (2039)	0.308 (187)
1500	443 (330)	1550 (2101)	0.302 (184)
1350	398 (297)	1550 (2101)	0.301 (183)
1200	354 (264)	1550 (2101)	0.310 (189)

Emissions Data

Certification	1996-98 Nonroad
Smoke, Rated Speed – Bosch Number	2.7
Smoke, Peak Torque Speed – Bosch Number	1.8
Noise – dB(A) @ 1	103.7
Additional Noise Data	Not Available

	2100 r/min g/hr	8 Mode Cycle g/bhp-hr
NO _x	2650	6.26
CO	77	0.59
HC	30	0.08
Particulates	61	0.09

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