

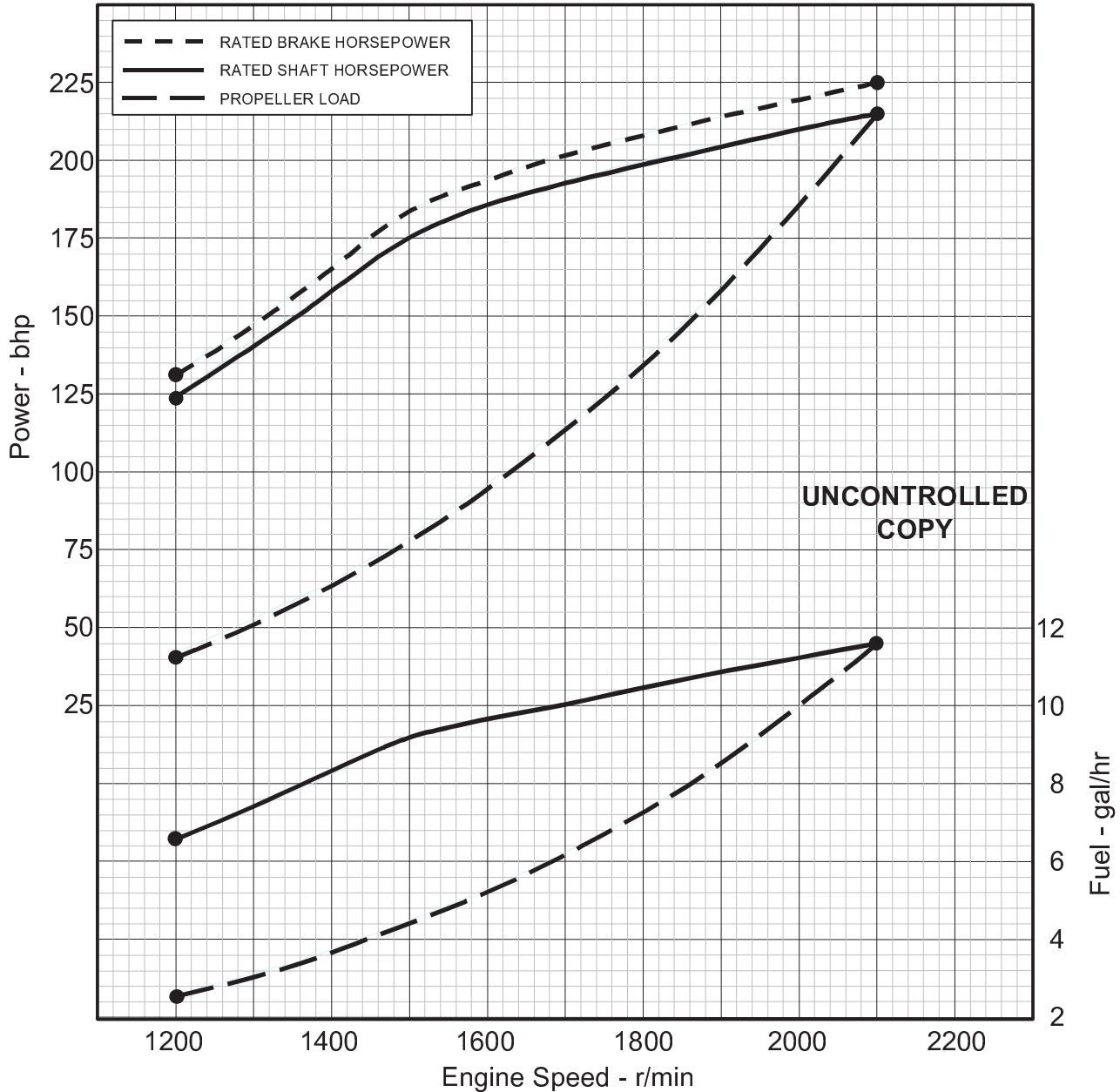


## Marine Power

**Model:** 4-71TI DDEC®

**Rating:** 225 bhp (168 kW) @ 2100 r/min  
215 shp (160 kW) @ 2100 r/min

Intermittent  
Net Power



<p>Power output guaranteed within 5% SAE J1228 conditions: 77°F (25°C) air inlet temperature; 29.31 in. Hg (99kPa) dry barometer; 100°F (38°C) fuel inlet temperature; .853 specific gravity at 60°F. Power rated in accordance with NMMA Procedure Air intake restriction: 10 in. H<sub>2</sub>O (2.5 kPa) Exhaust Back Pressure: 15 in. H<sub>2</sub>O (3.7 kPa)</p>	<p>Conversion Factors: Power: kW = hp x 0.746 Fuel: L/hr = gal/hr x 3.785</p>	<p><b>Turbo:</b> TV6501 (0.84 A/R) <b>Injector:</b> 5234770 <b>Accessories:</b> DD-5091V Gear <b>Alternator:</b> 24V, 40A <b>Raw Water Pump:</b> Included</p>
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Certified by: *JR Helbringer*

**Curve No.** E4-1042-32-4  
**Rev. / Date:** 1 / 12-1-97  
**Sheet No.** 1 of 2

### Performance Curve

# MARINE SPECIFICATION SHEET

## General Data

Model .....	1042-5K22,-7K22
Number of Cylinders .....	4
Bore and Stroke – in. x in. (mm x mm) .....	4.25 x 5.00 (108 x 127)
Displacement – in. <sup>3</sup> (L) .....	284 (4.65)
Compression Ratio .....	17.0:1
Piston Speed – ft/min (m/min) .....	1750 (533)
Exhaust Valves .....	4
Combustion System .....	Direct Injection
Engine Type .....	Inline 2 Cycle
Aspiration .....	TURBOCHARGED

## Configuration

Injection Device .....	EUI
Turbocharger .....	TV6501 (0.84 A/R)
Charge Air Cooling System .....	RWIC
Blower Type .....	Bypass
Blower Drive Ratio .....	2.05:1
Low Idle Speed – r/min .....	600
Maximum No Load Speed – r/min .....	2200
Engine Crankcase Vent System .....	Closed

## Physical Data

Size:	WITH GEAR	WITHOUT GEAR
Length – in. (mm) .....	60.39 (1534)	57.49 (1460)
Width – in. (mm) .....	30.83 (783)	30.83 (783)
Height – in. (mm) .....	41.26 (1048)	41.26 (1048)
Weight, dry – lb (kg) .....	Not Available	Not Available
Weight, wet – lb (kg) .....	Not Available	Not Available
Center of Gravity Distance:		
From R.F.O.B. (x axis) – in. (mm) .....	Not Available	Not Available
Above Crankshaft (y axis) – in. (mm) .....	Not Available	Not Available
Right of Crankshaft (z axis) – in. (mm) .....	Not Available	Not Available
Installation Drawing .....	L00-2004	

## Mechanical Data

Size:	E4-1000-32-1
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## Marine Gear

Type .....	DD507-1
Reduction Ratio .....	1.51:1
Lube Oil Capacity– qt (L) .....	6.4 (6.1)
(marine gear must use straight viscosity oil)	
Gear Weight, dry – lb (kg) .....	350 (159)
Center of Gravity Distance:	
From Output Flange (x axis) – in. (mm) .....	6.68 (170)
Above Output Shaft (y axis) – in. (mm) .....	1.50 (38)
Right of Output Shaft (z axis) – in. (mm) .....	1.08 (27.4)

## Fuel System

Fuel Injector-Part Number .....	5234770
Injection Timing Height – in. .....	1.520
Fuel Consumption – lb/hr (kg/hr) .....	81.3 (36.9)
Fuel Spill Rate gal/hr (L/hr) .....	80.0 (302.8)
Total Fuel Flow gal/hr (L/hr) .....	91.6 (346.9)
Maximum Fuel Inlet Temperature – °F (°C) .....	140 (60)
Maximum Fuel Pump Suction:	
Clean System – in. Hg (kPa) .....	6 (20.3)
Dirty System – in. Hg (kPa) .....	12 (41)
Fuel Filter Size, Primary – microns .....	30
Fuel Filter Size, Secondary – microns .....	12
Recommended Supply Line I.D. – in.(mm) .....	0.5 (12.7)

## Lubrication System

Oil Pressure at Rated Speed – lb/in. <sup>2</sup> (kPa) .....	40-60 (276-414)
Oil Pressure at Low Idle – lb/in. <sup>2</sup> (kPa) .....	5.0 (34)
In Pan Oil Temperature – °F(°C) .....	200 – 250 (93 – 121)
Oil Flow – gal/min (L/min) .....	27 (102)
Oil Pan Capacity at Installation Angle	0° 7°
High Limit – qt (L) .....	18.0 (17.0) 18.0 (19.0)
Low Limit – qt (L) .....	15.0 (14.2) 15.0 (14.2)
Total Engine Oil Capacity with Filters – qt (L) .....	20.0 (18.9) 20.0 (18.9)
Maximum Installation Angle – Degrees .....	7.0

## Electrical System

Recommended Battery Capacity (CCA @ 0°F):	
12 Volt System, Above 32° .....	950
12 Volt System, Below 32° .....	1250
24 Volt System, Above 32° .....	475
24 Volt System, Below 32° .....	625
Maximum Resistance of Starting Circuit:	
12 Volt System – ohms .....	0.0012
24 Volt System – ohms .....	0.002

## Cooling System

Engine Heat Rejection – Btu/min (kW) .....	6750 (118.7)
Engine Radiated Heat – Btu/min (kW) .....	500 (8.8)
Coolant Flow:	
Fresh Water Flow – gal/min (L/min) .....	115 (435)
Raw Water Flow – gal/min (L/min) .....	67 (254)
Maximum Water Pump:	Fresh Water Raw Water
Inlet Restriction – in. Hg (kPa) .....	3.0 (10.2) 5.0 (17.0)
Fresh Water Capacity – qt (L) .....	40 (37.9)
Maximum Coolant Pressure	
(Exclusive of Pressure Cap) – lb/in. <sup>2</sup> (kPa) .....	40 (275.8)
Maximum Raw Water Pump Pressure – lb/in. <sup>2</sup> (kPa) .....	14 (97)
Maximum Top Tank Temperature – °F (°C) .....	210 (99)
Recommended Raw Water Pipe I.D.	
Inlet – in. (mm) .....	4.0 (152)
Outlet – in. (mm) .....	3.0 (76)
Recommended Sea Strainer Size:	
(Max. Screen Opening – 2.0 mm)	
Simplex – in.(mm) .....	3.0 (76)
Duplex – in.(mm) .....	4.0 (102)

## Air System

Maximum Temperature Rise	
(Ambient Air to Engine Inlet) – °F (°C) .....	30 (16.7)
Maximum Air Intake Restriction:	
Clean Air Cleaner – in. H <sub>2</sub> O (kPa) .....	10 (2.5)
Dirty Air Cleaner – in. H <sub>2</sub> O (kPa) .....	15 (3.7)
Engine Air Flow – ft <sup>3</sup> /min (m <sup>3</sup> /min) .....	750 (21.2)
Air Box Pressure – in. Hg (kPa) .....	51.5 (173.9)
Recommended Intake Pipe Dia. – in. (mm) .....	5.0 (127)
Minimum Net Engine Room Vent Area, – in. <sup>2</sup> (cm <sup>2</sup> ) .....	72 (465)
Maximum Crankcase Pressure – in. H <sub>2</sub> O (kPa) .....	3.0 (0.80)

## Exhaust System

Exhaust Flow – ft <sup>3</sup> /min (m <sup>3</sup> /min) .....	1540 (43.6)
Exhaust Temperature – °F (°C) .....	625 (329)
Maximum Back Pressure – in. Hg (kPa) .....	2.5 (8.4)
Recommended Exhaust Pipe Diameter:	Dry Wet
Single – in. (mm) .....	5.0 (127) 6 (152)
Dual – in. (mm) .....	Not Applicable

## Performance Data

BMEP – lb/in. <sup>2</sup> (kPa) .....	132.9 (917)
Friction Power – fhp (kW) .....	39 (29)

Engine Speed	Brake Power	Shaft Power	Rated Fuel Usage	Rated BSFC
r/min	bhp (kW)	shp (kW)	gal/hr (L/hr)	lb/bhp-hr (g/kW-hr)
2100	225 (168)	215 (160)	11.6 (44.0)	0.361 (220)
1950	217 (162)	207 (155)	11.2 (42.3)	0.360 (219)
1800	208 (155)	199 (148)	10.5 (39.7)	0.352 (214)
1500	184 (137)	176 (131)	9.2 (35.0)	0.351 (213)
1200	131 (98)	124 (93)	6.6 (25.1)	0.354 (215)

Engine Speed	Prop Load	Prop Fuel Usage	Prop BSFC
r/min	shp (kW)	gal/hr (L/hr)	lb/bhp-hr (g/kW-hr)
2100	215 (160)	11.6 (44.0)	0.361 (220)
1950	172 (128)	9.2 (34.7)	0.354 (215)
1800	135 (101)	7.2 (27.4)	0.354 (215)
1500	78 (58)	4.4 (16.7)	0.368 (224)
1200	40 (30)	2.5 (9.5)	0.395 (241)

## Emissions Data

Smoke, Rated Speed – Bosch Number .....	0.6
Noise – dB(A) @ 1 .....	100
Additional Noise Data .....	Not Available
NO <sub>x</sub> – g/hr .....	1880
CO – g/hr .....	480
HC – gh/hr .....	55
SO <sub>2</sub> – g/hr .....	369

All values are at rated speed and power at SAE J1228 with standard engine hardware, unless otherwise noted.

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All information subject to change without notice.

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