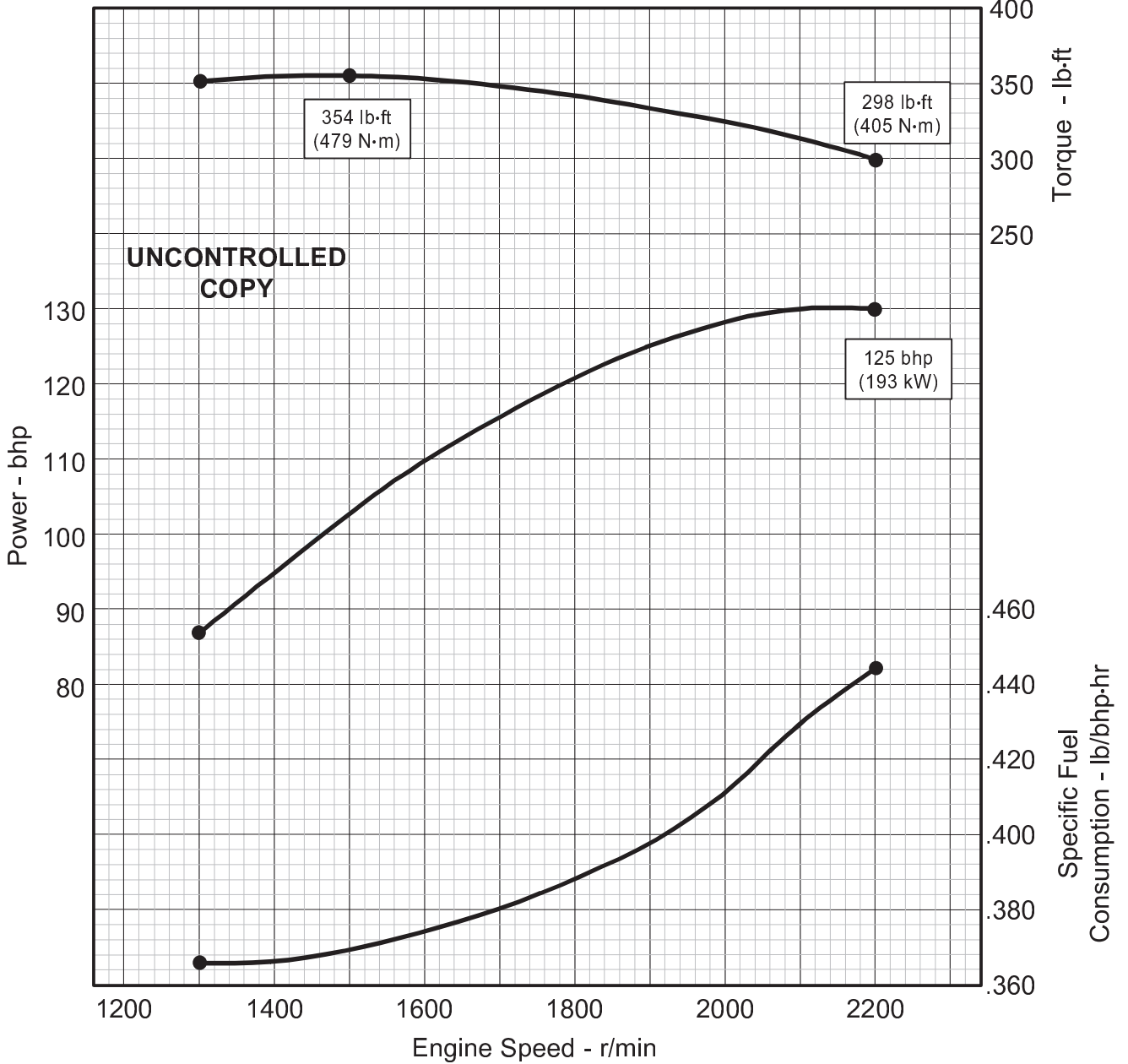




Industrial Power

Model: 4-71TI DDEC®
Rating: 125 bhp @ 2200 r/min
 354 lb-ft @ 1500 r/min

Certification: MSHA



Power output guaranteed within 5% SAE J1995 conditions: 77°F (25°C) air inlet temperature; 29.31 in. Hg (99kPa) dry barometer; 100°F (38°C) fuel inlet temperature; .853 specific gravity at 60°F. Air intake restriction: 10 in. H ₂ O (2.5 kPa) Exhaust Back Pressure: 15 in. H ₂ O (3.7 kPa)	Conversion Factors: Power: kW = bhp x 0.746	Turbo: TV6502 (0.84 A/R) Injector: 5234965
	Fuel: kg/kW · hr = lb/bhp · hr x 0.608	
	Torque: N · m = lb · ft x 1.356	
	UNCONTROLLED COPY	

Certified by: *JR Hebringer*

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Performance Curve

CONSTRUCTION AND INDUSTRIAL SPECIFICATION SHEET

General Data

Model.....	1043-8K32
Number of Cylinders.....	4
Bore and Stroke – in. x in. (mm x mm).....	4.25 x 5.00 (108 x 127)
Displacement – in. ³ (L).....	284 (4.65)
Compression Ratio.....	18.7:1
Piston Speed – ft/min (m/min).....	1833 (559)
Exhaust Valves Per Cylinder.....	4
Combustion System.....	DIRECT INJECTION
Engine Type.....	INLINE 2 CYCLE
Aspiration.....	TURBOCHARGED

Configuration

Injection Device.....	EUI
Turbocharger.....	TV6502 (0.84 A/R)
Blower Type.....	Bypass
Blower Drive Ratio.....	2.05:1
Charge Air Cooling.....	JWIC
Low Idle Speed – r/min.....	600
High Idle Speed – r/min.....	2310
Engine Crankcase Vent System.....	OPEN

Physical Data

Size:	
Length – in. (mm).....	50.0 (1270)
Width – in. (mm).....	28.8 (732)
Height – in. (mm).....	41.2 (1046)
Weight, dry – lb (kg).....	1770 (803)
Weight, wet – lb (kg).....	1841 (835)
Center of Gravity Distance:	
From R.F.O.B. (x axis) – in. (mm).....	10.40 (264)
Above Crankshaft (y axis) – in. (mm).....	6.59 (167)
Right of Crankshaft (z axis) – in. (mm).....	-1.20 (-30.5)
Installation Drawing.....	SK10690

Mechanical Data

Thrust Bearing Load Limit, Continuous – lb (N).....	400 (1779)
Thrust Bearing Load Limit, Intermittent – lb (N).....	1200 (5338)
Maximum Static Bending Moment at Rear	
Face of Block – lb-ft (N·m).....	500 (678)
Maximum Weight on Crankshaft – lb (kg).....	600 (272)
Additional Mechanical Data.....	E4-1000-32-1

Fuel System

Fuel Injector.....	5234965
Injection Timing Height – in.	1.520
Fuel Consumption – lb/hr (kg/hr).....	55.5 (25.2)
Fuel Consumption – gal/hr (L/hr).....	7.9 (30.1)
Fuel Spill – lb/hr (kg/hr).....	529.3 (240.1)
Fuel Spill – gal/hr (L/hr).....	75.7 (286.6)
Total Fuel Flow – lb/hr (kg/hr).....	584.8 (265.3)
Total Fuel Flow – gal/hr (L/hr).....	83.7 (316.7)
Maximum Fuel Inlet Temperature – °F (°C).....	140 (60)
Maximum Fuel Pump Suction:	
Clean System – in. Hg (kPa).....	6 (20)
Dirty System – in. Hg (kPa).....	12 (41)
Fuel Filter Size, Primary – microns.....	30
Fuel Filter Size, Secondary – microns.....	12
Smoke Control Device.....	Not Applicable

Lubrication System

Oil Pressure at Rated Speed – lb/in. ² (kPa).....	55 (379)
Oil Pressure at Low Idle – lb/in. ² (kPa).....	5 (34)
In Pan Oil Temperature – °F (°C).....	200 – 235 (93 – 113)
Oil Flow – gal/min (L/min).....	26 (98)
Oil Pan Capacity: > 24 Hour Operation	
High Limit – qt (L).....	20 (18.9)
Low Limit – qt (L).....	15 (14.2)
Total Engine Oil Capacity with Filters – qt (L).....	22 (20.8)
Engine Angularity Limits, Front Up – degrees.....	17
Engine Angularity Limits, Front Down – degrees.....	27
Engine Angularity Limits, Side Tilt – degrees.....	5

Electrical System

Recommended Battery Capacity (CCA @ 0°F):	
12 Volt System, Above 32°.....	950
12 Volt System, Below 32°.....	1250
24 Volt System, Above 32°.....	475
24 Volt System, Below 32°.....	625
Maximum Resistance of Starting Circuit:	
12 Volt System – ohms.....	0.0012
24 Volt System – ohms.....	0.002

Cooling System

Engine Heat Rejection – Btu/min (kW).....	5340 (95.5)
Engine Radiated Heat – Btu/min (kW).....	530 (9.3)
Coolant Flow – gal/min (L/min).....	75 (284)
Minimum Coolant Flow – gal/min.....	68 (256)
Thermostat:.....	Partial Blocking
Start to Open – °F (°C).....	170 (77)
Fully Open – °F (°C).....	186 (86)
Minimum Water Pump Inlet Pressure:	
Rapid Warmup Radiator – in. Hg (kPa).....	Positive
Conventional Radiator – in. Hg (kPa).....	-3 (-10.1)
Engine Coolant Capacity – qt (L).....	14 (13.2)
Minimum Pressure Cap – lb/in. ² (kPa).....	9 (62)
Maximum Coolant Pressure	
(Exclusive of Pressure Cap – lb/in. ² (kPa).....	17 (117.2)
Maximum Top Tank Temperature – °F (°C).....	210 (99)
Minimum Top Tank Temperature – °F (°C).....	160 (71)
Minimum Coolant Fill Rate – gal/min (L/min).....	3 (11.4)
Air Handling Capacity – ft ³ /min (m ³ /min).....	0.4 (0.011)
Minimum Drawdown Requirement – qt (L).....	4 (3.8)
Deaeration Time – minutes.....	30

Air System

Maximum Temperature Rise	
(Ambient Air to Engine Inlet) – °F (°C).....	30 (16.7)
Maximum Air Intake Restriction:	
Clean Air Cleaner – in. H ₂ O (kPa).....	12 (3.0)
Dirty Air Cleaner – in. H ₂ O (kPa).....	20 (5.0)
Engine Air Flow – ft ³ /min (m ³ /min).....	745 (21.1)
Engine Air Box/Manifold Pressure – in. Hg (kPa).....	46.0 (155.3)
Recommended Intake Pipe Outer Diameter:	
Single – in. (mm).....	5.5 (140)
Dual – in. (mm).....	Not Applicable
Maximum Crankcase Pressure – in. H ₂ O (kPa).....	1.9 (0.47)

Exhaust System

Exhaust Flow – ft ³ /min (m ³ /min).....	1560 (44.2)
Exhaust Temperature – °F (°C).....	660 (347)
Maximum Back Pressure – in. Hg (kPa).....	3.0 (10.1)
Recommended Exhaust Pipe Diameter:	
Single – in. (mm).....	4.0 (102)
Dual – in. (mm).....	Not Applicable

Performance Data

BMEP – lb/in. ² (kPa).....	79.3 (547)
Friction Power:	
Rated Speed – fhp (kW).....	42.5 (32)
Peak Torque Speed – fhp (kW).....	15.5 (12)
Altitude Capability – ft (m).....	15000 (4570)
Torque Available at 800 r/min – lb-ft (N·m).....	390 (529)

Engine Speed r/min	Rated Power bhp (kW)	Rated Torque lb-ft (N·m)	Rated BSFC lb/bhp·hr (g/kW·hr)
2200	125 (93)	298 (405)	0.444 (270)
2100	125 (93)	313 (424)	0.430 (261)
1950	122 (91)	329 (446)	0.404 (246)
1800	117 (87)	341 (463)	0.388 (236)
1650	110 (82)	350 (475)	0.377 (229)
1500	101 (75)	354 (479)	0.369 (224)
1300	87 (65)	351 (475)	0.366 (223)

Emissions Data

Smoke, Rated Speed – Bosch Number.....	0.2
Smoke, Peak Torque Speed – Bosch Number.....	1.4
Noise – dB(A) @ 1.....	93
Additional Noise Data.....	N1-1043-32-3
NO _x – g/hr.....	855
CO – g/hr.....	80
HC – g/hr.....	61.5
SO ₂ – g/hr.....	252
Certification Approval.....	MSHA *
MSHA Certificate Number.....	24/D144-0

* MSHA certified ventilation requirement under Part 32, Title 30 of the CFR for use in non-gassy, non-coal mines - 21,000ft³/min (cfm)

All values are at rated speed and power at SAE J1995 with standard engine hardware, unless otherwise noted.

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