

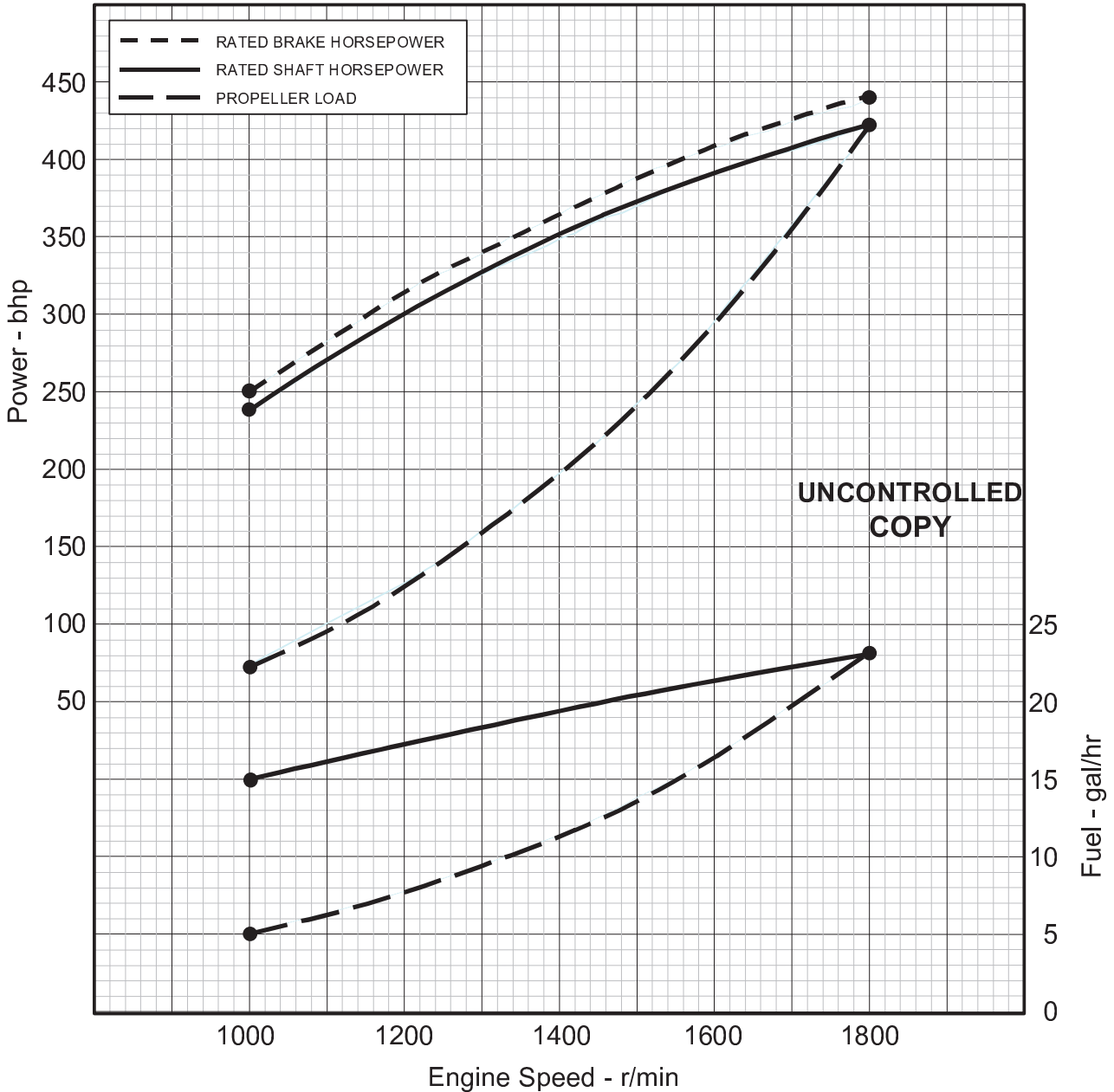


## Marine Power

**Model:** 12V-71TA

**Rating:** 440 bhp (328 kW) @ 1800 r/min  
422 shp (315 kW) @ 1800 r/min

Continuous  
Net Power



<p>Power output guaranteed within 5% SAE J1228 conditions: 77°F (25°C) air inlet temperature; 29.31 in. Hg (99kPa) dry barometer; 100°F (38°C) fuel inlet temperature; .853 specific gravity at 60°F. Power rated in accordance with NMMA Procedure Air intake restriction: 10 in. H<sub>2</sub>O (2.5 kPa) Exhaust Back Pressure: 15 in. H<sub>2</sub>O (3.7 kPa)</p>	<p>Conversion Factors: Power: kW = hp x 0.746 Fuel: L/hr = gal/hr x 3.785</p>	<p><b>Turbo:</b> TW73 (1.03 A/R) <b>Injector:</b> 5E60 <b>Accessories:</b> DD-516V Gear <b>Alternator:</b> 24V, 65A <b>Raw Water Pump:</b> Included</p>
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Certified by:  T.J. MOORE

Curve No. E4-7122-32-6  
Rev. / Date: 2 / 8-10-98  
Sheet No. 1 of 2

### Performance Curve

# MARINE SPECIFICATION SHEET

## General Data

Model.....	7122-7602
Number of Cylinders.....	12
Bore and Stroke – in. x in. (mm x mm).....	4.25 x 5.00 (108 x 127)
Displacement – in. <sup>3</sup> (L).....	852 (13.97)
Compression Ratio.....	17.0:1
Piston Speed – ft/min (m/min).....	1500 (457)
Exhaust Valves.....	4
Combustion System.....	Direct Injection
Engine Type.....	63.5° VEE 2 Cycle
Aspiration.....	Turbocharged

## Configuration

Injection Device.....	MUI
Turbocharger.....	TW7502 (1.03 A/R)
Charge Air Cooling System.....	JWAC
Blower Type.....	100% Bypass
Blower Drive Ratio.....	1.95:1
Low Idle Speed – r/min.....	550
Maximum No Load Speed – r/min.....	1950
Engine Crankcase Vent System.....	Open

## Physical Data

Size:	WITH GEAR	WITHOUT GEAR
Length – in. (mm).....	84.8 (2154)	Not Available
Width – in. (mm).....	49.7 (1262)	49.7 (1262)
Height – in. (mm).....	52.4 (1330)	52.4 (1330)
Weight, Dry – lb (kg).....	Not Available	Not Available
Weight, Wet – lb (kg).....	Not Available	Not Available
Center of Gravity Distance:		
From R.F.O. Flange (x axis) – in. (mm).....	Not Available	Not Available
Above Output Shaft (y axis) – in. (mm).....	Not Available	Not Available
Right of Output Shaft (z axis) – in. (mm).....	Not Available	Not Available
Installation Drawing.....	Not Available	Not Available

## Mechanical Data

### Marine Gear

Type.....	DD-516V
Reduction Ratio.....	5.05:1
Lube Oil Capacity – qt (L).....	35 (33)
(marine gear must use straight viscosity oil)	
Gear Weight, Dry – lb (kg).....	1580 (717)
Center of Gravity Distance:	
From R.F.O. Flange (x axis) – in. (mm).....	9.56 (243)
Above Output Shaft (y axis) – in. (mm).....	5.32 (135)
Right of Output Shaft (z axis) – in. (mm).....	1.64 (42.0)

### Fuel System

Fuel Injector Part number.....	5E60
Injector Timing Height – in. ....	1.460
Fuel Consumption – lb/hr (kg/hr).....	161.1 (73.1)
Fuel Spill Rate gal/hr (L/hr).....	108.0 (408.8)
Total Fuel Flow gal/hr (L/hr).....	131.1 (496.1)
Maximum Fuel Inlet Temperature – °F (°C).....	140 (60)
Maximum Fuel Pump Suction:	
Clean System – in. Hg (kPa).....	6 (20.3)
Dirty System – in. Hg (kPa).....	12 (41)
Fuel Filter Size, Primary – microns.....	30
Fuel Filter Size, Secondary – microns.....	12
Recommended Supply Line I.D. – in. (mm).....	0.5 (12.7)

### Lubrication System

Oil Pressure at Rated Speed – lb/in. <sup>2</sup> (kPa).....	49-70 (338-483)
Oil Pressure at Low Idle – lb/in. <sup>2</sup> (kPa).....	5.0 (34)
In Pan Oil Temperature – °F (°C).....	200 – 250 (93 – 121)
Oil Flow – gal/min (L/min).....	53 (201)
Oil Pan Capacity – at Installation Angle	0° 15°
High Limit – qt (L).....	Not Available
Low Limit – qt (L).....	Not Available
Total Engine Oil Capacity with Filters – qt (L).....	Not Available
Maximum Installation Angle – Degrees.....	15.0

### Electrical System

Recommended Battery Capacity (CCA @ 0°F):	
12 Volt System, Above 32°.....	1900
12 Volt System, Below 32°.....	2500
24 Volt System, Above 32°.....	950
24 Volt System, Below 32°.....	1250
Maximum Resistance of Starting Circuit:	
12 Volt System – ohms.....	0.0012
24 Volt System – ohms.....	0.002

## Cooling System

Engine Heat Rejection – Btu/min (kW).....	17730 (311.7)
Engine Radiated Heat – Btu/min (kW).....	740 (13.0)
Coolant Flow:	
Fresh Water Flow – gal/min (L/min).....	175 (662)
Raw Water Flow – gal/min (L/min).....	88 (333)
Maximum Water Pump:	<b>Fresh Water</b> <b>Raw Water</b>
Inlet Restriction – in. Hg (kPa).....	3.0 (10.2) 5.0 (17.0)
Fresh Water Capacity – qt (L).....	140 (1324)
Maximum Coolant Pressure	
(Exclusive of Pressure Cap) – lb/in. <sup>2</sup> (kPa).....	17 (117)
Maximum Raw Water Pump Pressure – lb/in. <sup>2</sup> (kPa).....	10 (69)
Maximum Top Tank Temperature – °F (°C).....	210 (99)
Recommended Raw Water Pipe I.D.	
Inlet – in. (mm).....	4.0 (152)
Outlet – in. (mm).....	3.0 (76)
Recommended Sea Strainer Size:	
(Max. Screen Opening – 2.0 mm)	
Simplex – in. (mm).....	3.0 (76)
Duplex – in. (mm).....	4.0 (102)

## Air System

Maximum Temperature Rise	
(Ambient Air to Engine Inlet) – °F (°C).....	30 (16.7)
Maximum Air Intake Restriction:	
Clean Air Cleaner – in. H <sub>2</sub> O (kPa).....	12 (3.0)
Dirty Air Cleaner – in. H <sub>2</sub> O (kPa).....	20 (5.0)
Engine Air Flow – ft <sup>3</sup> /min (m <sup>3</sup> /min).....	1420 (40.2)
Air Box Pressure – in. Hg (kPa).....	30.2 (102.0)
Recommended Intake Pipe Dia.:	
Single – in. (mm).....	8.0 (203)
Dual – in. (mm).....	6.0 (152)
Minimum Net Engine Room Vent Area, – in. <sup>2</sup> (cm <sup>2</sup> ).....	136 (877)
Maximum Crankcase Pressure – in. H <sub>2</sub> O (kPa).....	3.0 (0.75)

## Exhaust System

Exhaust Flow – ft <sup>3</sup> /min (m <sup>3</sup> /min).....	2540 (71.9)
Exhaust Temperature – °F (°C).....	500 (260)
Maximum Back Pressure – in. Hg (kPa).....	1.7 (5.7)
Recommended Exhaust Pipe Diameter:	<b>Dry</b> <b>Wet</b>
Single – in. (mm).....	8.0 (203) 10 (254)
Dual – in. (mm).....	5.0 (127) 8.0 (203)

## Performance Data

BMEP – lb/in. <sup>2</sup> (kPa).....	113.8 (784)
Friction Power – fhp (kW).....	90 (67)

Engine Speed	Brake Power	Shaft Power	Rated Fuel Usage	Rated BSFC
r/min	bhp (kW)	shp (kW)	gal/hr (L/hr)	lb/bhp-hr (g/kW-hr)
1800	440 (328)	422 (315)	23.1 (87.3)	0.366 (223)
1600	408 (304)	391 (292)	21.4 (80.9)	0.366 (223)
1400	365 (272)	349 (261)	19.4 (73.3)	0.371 (226)
1200	315 (235)	301 (225)	17.3 (65.5)	0.384 (233)
1000	250 (187)	238 (178)	14.9 (56.6)	0.418 (264)

Engine Speed	Prop Load	Prop Fuel Usage	Prop BSFC
r/min	shp (kW)	gal/hr (L/hr)	lb/bhp-hr (g/kW-hr)
1800	422 (315)	23.1 (87.3)	0.366 (223)
1600	296 (221)	16.5 (62.6)	0.372 (226)
1400	199 (148)	11.4 (43.1)	0.380 (231)
1200	125 (93)	7.7 (29.3)	0.405 (246)
1000	72 (54)	5.0 (18.9)	0.439 (267)

## Emissions Data

Smoke, Rated Speed – Bosch Number.....	0.1
Noise – dB(A) @ 1.....	101
Additional Noise Data.....	Not Available
NO <sub>x</sub> – g/hr.....	Not Available
CO – g/hr.....	Not Available
HC – g/hr.....	Not Available
SO <sub>2</sub> – g/hr.....	730

**UNCONTROLLED  
COPY**

All values are at rated speed and power at SAE J1228 with standard engine hardware, unless otherwise noted.

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